

# 10-INCH BEZEL REPLACEMENT

## Introduction

If the glass on the 10-inch displays is damaged, the entire bezel must be replaced in order to maintain the seal around the glass. The following instructions explain how to replace the bezel.

## Before You Start

You will need the following items:

- Bezel Replacement kit Model BZK-1001
- Bezel Replacement instructions
- Screwdriver

## Precautions

The following precautions are essential during the installation of sensitive components:



### Warning

For safety reasons, the PowerStation should be opened only by qualified service personnel.



### Warning

Be sure to observe electrostatic discharge (ESD) precautions while working inside the unit.

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## Electrostatic Discharge Precautions Preparation

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**Important** Open the Electrostatic Discharge Kit and follow the directions for attaching the wrist strap and handling sensitive electronic components.

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## Bezel Replacement

### Open the unit

To open the unit, follow these steps:

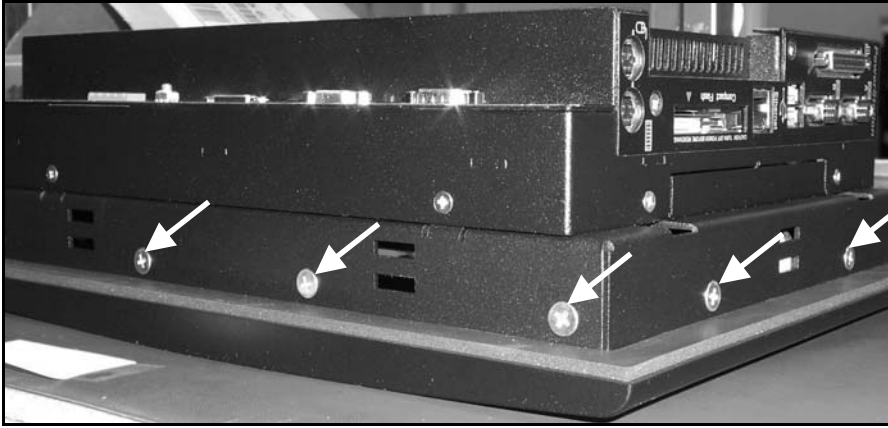
1. Turn off the unit.
2. Disconnect the unit from the power source.
3. Disconnect all cables attached to the unit.

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**Caution** Before you complete the next step, you must wear an ESD wrist strap connected to a good, known, earth ground to avoid damaging the unit.

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4. Remove the 12 screws on the sides of the unit that attach the backshell to the bezel. Note that the figure below may not accurately represent your unit.



5. Gently lift the backshell, as the touch screen ribbon cable is still attached.
6. Gently pull the touch screen ribbon cable through until the cable juncture is visible.
7. Detach the touch screen cable from its extender.

### Replace the Bezel

To replace the bezel, follow these steps:

1. Remove the old bezel from the backshell.
2. Place the new bezel beside the backshell.
3. Connect the touch screen cable to its extender.

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**Note** Carefully feed the touch screen cable back into the unit so that the connector is behind the display.

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### Close the Unit

To close the unit, follow these steps:

1. Place the backshell on top of the bezel.
2. Screw in the 12 screws on the sides of the unit that attach the backshell to the bezel.
3. Reconnect the power and other cables to the unit.
4. Reconnect the unit to the power source.

The bezel replacement is complete. The unit may now be restarted.